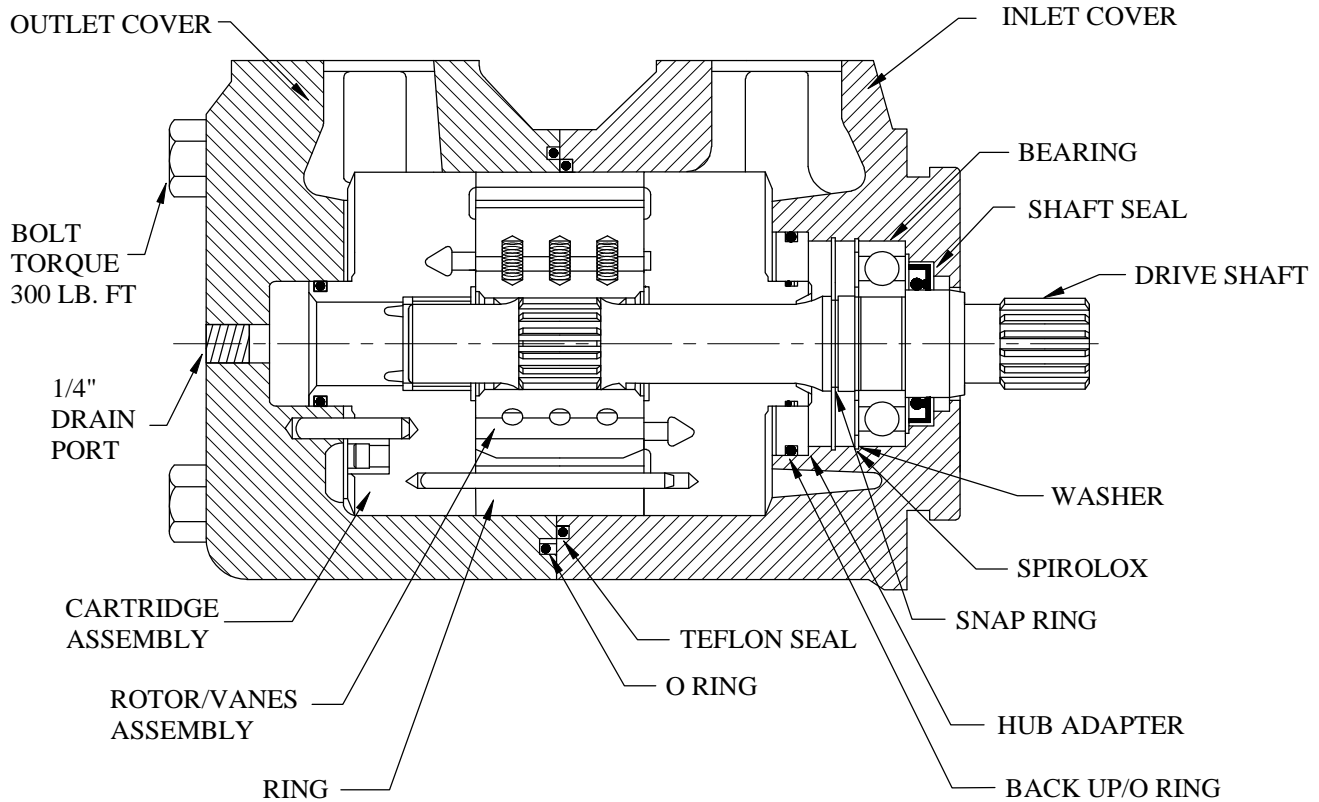


IFP 45M VANE MOTOR



Service Parts Information



BOLT
TORQUE
300 LB. FT

1/4"
DRAIN
PORT

CARTRIDGE
ASSEMBLY

ROTOR/VANES
ASSEMBLY

RING

Note - Rotor/Vanes sold only as an assembly.

308814N	INLET COVER
308813N	OUTLET COVER
309404N	SHAFT #I KEYED
309405N	SHAFT #II SPLINE
8618N	BEARING STANDARD
309926N	BEARING HEAVY
311145N	HUBADAPTER

193220N	WASHER
193144N	SPIROLOX
102949N	SNAP RING
394974N	SHAFT SEAL
429285N	SHAFT SEAL VITON
923106N	SEAL KIT

308816N	RING 45M 130
309416N	RING 45M 155
308815N	RING 45M 185
923111N	CARTRIDGE 45M 130
923110N	CARTRIDGE 45M 155
923109N	CARTRIDGE 45M 185

WARNING:

Connect Case Drain Port to reservoir assuring no back Pressure on Return line.