

IFP BOLT KITS

DIRECTIONAL CONTROL VALVES



SIZE D03

BOLTS GRADE-12.9(ISO 898)

	METRIC M5-8	INCH 10-24 UNC	LENGTH (inches)
DG03 VALVE	BKDG03M	BKDG03S	1 3/4
DG03 + 1 MODULE	BKDG03M-1	BKDG03S-1	3 3/8
DG03 + 2 MODULES	BKDG03M-2	BKDG03S-2	5
DG03 + 3 MODULES	BKDG03M-3	BKDG03S-3	6.5
DG03 + 4 MODULES	BKDG03M-4	BKDG03S-4	8 1/8

NOTE: Bolts should be torqued to 63-80 lb/in

SIZE D05

BOLTS GRADE-7

	METRIC M6	INCH 1/4-24 UNC	LENGTH (inches)
DG05 VALVE	BKDG05M	BKDG05S	1 3/8
DG05 + 1 MODULE	BKDG05M-1	BKDG05S-1	3 5/8
DG05 + 2 MODULES	BKDG05M-2	BKDG05S-2	5 3/4
DG05 + 3 MODULES	BKDG05M-3	BKDG05S-3	7 1/2
DG05 + 4 MODULES	BKDG05M-4	BKDG05S-4	10 1/8

NOTE: Bolts should be torqued to 100-130 lb/in