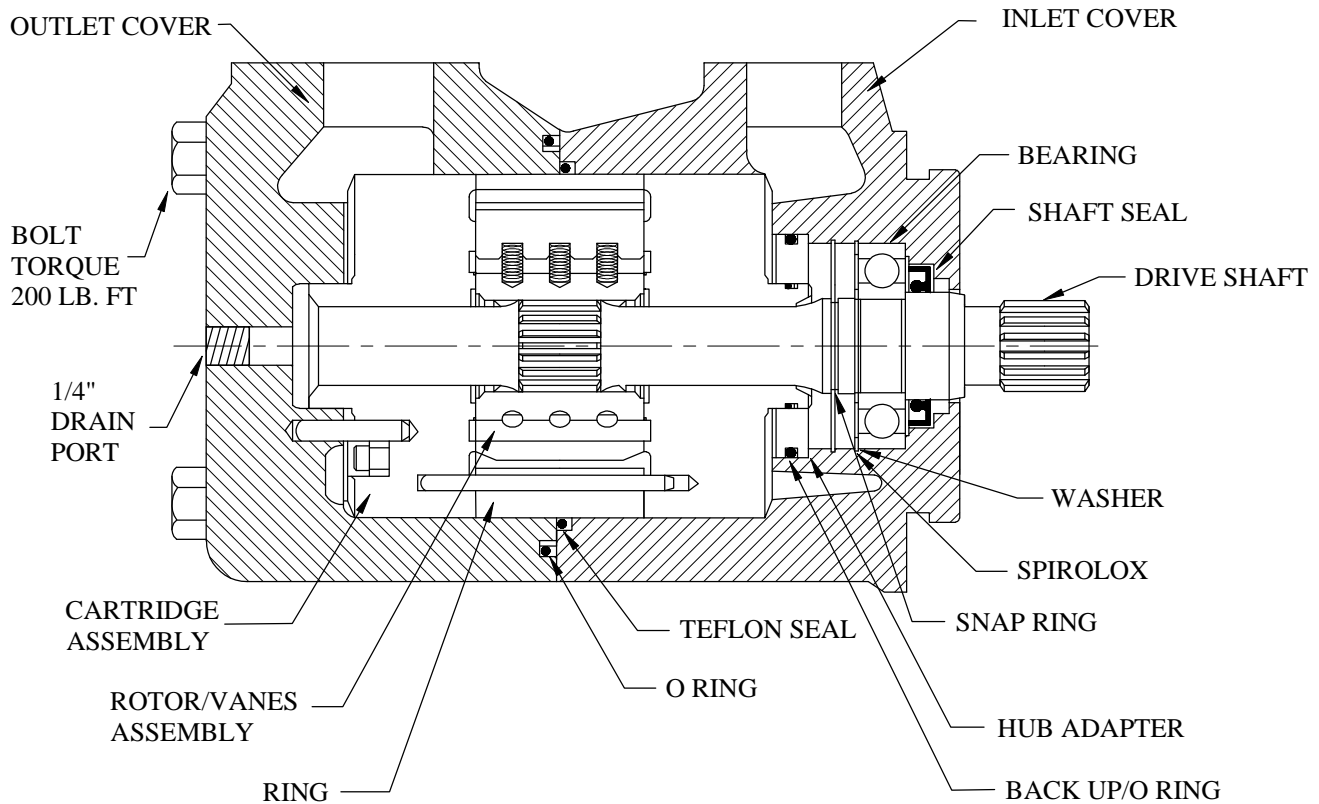


# IFP 25M VANE MOTOR



## Service Parts Information



Note - Rotor/Vanes sold only as an assembly.

312139N	INLET COVER
312140N	OUTLET COVER
312153N	SHAFT #I KEYED
312154N	SHAFT #II SPLINE
1705N	BEARING STANDARD
232750N	BEARING HEAVY
312152N	HUBADAPTER

190362N	WASHER
191400N	SPIROLOX
120128N	SNAP RING
394976N	SHAFT SEAL
429286N	SHAFT SEAL VITON
923157N	SEAL KIT

313426N	RING 25M 42
313427N	RING 25M 55
313428N	RING 25M 65
923160N	CARTRIDGE 25M 42
923161N	CARTRIDGE 25M 55
923162N	CARTRIDGE 25M 65

### WARNING:

Connect Case Drain Port to reservoir assuring no back Pressure on Return line.